SAULT COLLEGE OF APPLIED ARTS AND TECHNOLOGY

SAULT STE. MARIE, ONTARIO



COURSE OUTLINE

COURSE TITLE: METALLURGY AND HEAT TREATING

PROCESSES

CODE NO.: ASR111 SEMESTER: 2

PROGRAM: AIRCRAFT STRUCTURAL REPAIR

AUTHORS: STEVE LACHOWSKY / LARRY CANDURO

DATE: Jan. PREVIOUS OUTLINE DATED: Jan.

2011

2010

APPROVED: "B.Punch"

CHAIR DATE

TOTAL CREDITS: 2

PREREQUISITE(S):

HOURS: (Total) 32

Copyright ©2011 The Sault College of Applied Arts & Technology

Reproduction of this document by any means, in whole or in part, without prior written permission of Sault College of Applied Arts & Technology is prohibited.

For additional information, please contact Brian Punch, Chair,
School of Natural Environment/Outdoor Studies & Technology Programs

(705) 759-2554, Ext. 2681

COURSE DESCRIPTION:

I.

Basic metallurgy and heat treating processes will be discussed as it pertains to aircraft metals. Various procedures used to increase hardness and durability will be researched. Testing using specialized equipment will be explained.

II. LEARNING OUTCOMES AND ELEMENTS OF THE PERFORMANCE:

Upon successful completion of this course, the student will demonstrate the ability to:

1. Understand the heat-treating processes used to heat-treat ferrous and nonferrous metals and to discuss and identify all terminology used in each heat treating process.

Potential Elements of the Performance:

- describe how aluminum is produced
- identify the major alloy in a sheet of aluminum by the part number stamped on the sheet
- discuss various terms associated with the heat treatment process of aluminum
- describe why we heat treat aluminum and the changes that occur in the metal
- discuss the characteristics associated with magnesium
- discuss heat treatment of ferrous metals and the various methods used in the heat treatment of ferrous metals
- describe the purpose of having "Alclad" on aluminum
- identify with the use of charts, the temperature that specific metals are heat treated at
- describe, using charts, the precipitation heat treatment procedures to be used to heat treat aluminum
- identify the "soaking" temperature of various alloyed metals
- discuss heat treatment of 2024T3 rivets
- 2. Discuss and identify various hardness testing methods performed on ferrous and non-ferrous metals.

Potential Elements of the Performance:

- identify the procedures used to operate both the Brinell and Rockwell hardness testers
- describe how to identify the hardness of aluminum using the Barcol tester
- discuss, using charts, the ultimate and shearing strength of various types of alloyed aluminum

III. TOPICS:

- 1. Heat Treatment of Metals
- 2. Hardness Testing

IV. REQUIRED RESOURCES/TEXTS/MATERIALS:

A&P Technician General Textbook Standard Aviation Maintenance Handbook Teacher Handouts

V. EVALUATION PROCESS/GRADING SYSTEM:

One Written Test (Test #24) – accounts for 100% of Final Grade.

Note: Students in the Aircraft Structural Repair Program require a minimum of seventy (70) percent in a course to obtain a passing grade. This equates to a "B" grade.

The following semester grades will be assigned to students:

Grade	<u>Definition</u>	Grade Point Equivalent
A+	90 – 100%	4.00
Α	80 – 89%	1.00
В	70 - 79%	3.00
С	60 - 69%	2.00
D	50 – 59%	1.00
F (Fail)	49% and below	0.00

Credit for diploma requirements has been awarded.
Satisfactory achievement in field /clinical
placement or non-graded subject area.
Unsatisfactory achievement in
field/clinical placement or non-graded
subject area.

METALLURGY & HEAT TREATING PROCESSES

X A temporary grade limited to situations with extenuating circumstances giving a student additional time to complete the requirements for a course.

NR Grade not reported to Registrar's office.

W Student has withdrawn from the course without academic penalty.

VI. SPECIAL NOTES:

Course Outline Amendments:

The professor reserves the right to change the information contained in this course outline depending on the needs of the learner and the availability of resources.

Retention of Course Outlines:

It is the responsibility of the student to retain all course outlines for possible future use in acquiring advanced standing at other postsecondary institutions.

Prior Learning Assessment:

Students who wish to apply for advance credit transfer (advanced standing) should obtain an Application for Advance Credit from the program coordinator (or the course coordinator regarding a general education transfer request) or academic assistant. Students will be required to provide an unofficial transcript and course outline related to the course in question. Please refer to the Student Academic Calendar of Events for the deadline date by which application must be made for advance standing.

Credit for prior learning will also be given upon successful completion of a challenge exam or portfolio.

Substitute course information is available in the Registrar's office.

Disability Services:

If you are a student with a disability (e.g. physical limitations, visual impairments, hearing impairments, or learning disabilities), you are encouraged to discuss required accommodations with your professor and/or the Disability Services office. Visit Room E1101 or call Extension 2703 so that support services can be arranged for you.

METALLURGY & HEAT TREATING PROCESSES

Communication:

The College considers **WebCT/LMS** as the primary channel of communication for each course. Regularly checking this software platform is critical as it will keep you directly connected with faculty and current course information. Success in this course may be directly related to your willingness to take advantage of the **Learning Management System** communication tool.

Plagiarism:

Students should refer to the definition of "academic dishonesty" in *Student Code of Conduct*. A professor/instructor may assign a sanction as defined below, or make recommendations to the Academic Chair for disposition of the matter. The professor/instructor may (i) issue a verbal reprimand, (ii) make an assignment of a lower grade with explanation, (iii) require additional academic assignments and issue a lower grade upon completion to the maximum grade "C", (iv) make an automatic assignment of a failing grade, (v) recommend to the Chair dismissal from the course with the assignment of a failing grade. In order to protect students from inadvertent plagiarism, to protect the copyright of the material referenced, and to credit the author of the material, it is the policy of the department to employ a documentation format for referencing source material.

Student Portal:

The Sault College portal allows you to view all your student information in one place. **mysaultcollege** gives you personalized access to online resources seven days a week from your home or school computer. Single log-in access allows you to see your personal and financial information, timetable, grades, records of achievement, unofficial transcript, and outstanding obligations. Announcements, news, the academic calendar of events, class cancellations, your learning management system (LMS), and much more are also accessible through the student portal. Go to https://my.saultcollege.ca.

Electronic Devices in the Classroom:

Students who wish to use electronic devices in the classroom will seek permission of the faculty member before proceeding to record instruction. With the exception of issues related to accommodations of disability, the decision to approve or refuse the request is the responsibility of the faculty member. Recorded classroom instruction will be used only for personal use and will not be used for any other purpose. Recorded classroom instruction will be destroyed at the end of the course. To ensure this, the student is required to return all copies of recorded material to the faculty member by the last day of class in the semester. Where the use of an electronic device has been approved, the student agrees that materials recorded are for his/her use only, are not for distribution, and are the sole property of the College.

METALLURGY & HEAT TREATING PROCESSES

Attendance:

Sault College is committed to student success. There is a direct correlation between academic performance and class attendance; therefore, for the benefit of all its constituents, all students are encouraged to attend all of their scheduled learning and evaluation sessions. This implies arriving on time and remaining for the duration of the scheduled session. It is the departmental policy that once the classroom door has been closed, the learning process has begun. Late arrivers will not be granted admission to the room.

Tuition Default:

Students who have defaulted on the payment of tuition (tuition has not been paid in full, payments were not deferred or payment plan not honoured) as of the first week of *<choose November, March, or June>* will be removed from placement and clinical activities. This may result in loss of mandatory hours or incomplete course work. Sault College will not be responsible for incomplete hours or outcomes that are not achieved or any other academic requirement not met as of the result of tuition default. Students are encouraged to communicate with Financial Services with regard to the status of their tuition prior to this deadline to ensure that their financial status does not interfere with academic progress.

COURSE NOTE: All assignments must be completed. Failure to complete assignments will result in removal of 10% from the test associated with the assignment.